

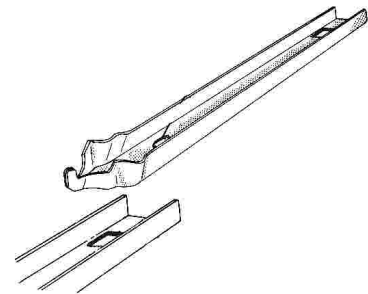
## SYSTEM FOR MOLDS

### PATENTED "EP" STIRRUPS

The shaped end hooks into the lower iron or stirrup, creating a strong rigid structure. The eyelet allows the spacer head to be detached when dismantled.

- HEIGHTS AVAILABLE: 50 / 100 / 150 cm
- STARTING FROM THE GROUND
- ATTACHED TO ONE ANOTER WITH A WEDGE

Available in zinc-plated in 200 piece packets

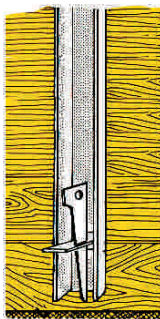


### "U" IRONS

To ensure a perfect result and high resistance these are produced from a profiled iron strip where the edges are folded progressively and smoothly.

There are two types:

Starting "U" irons:



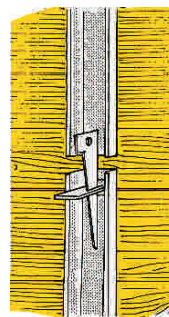
MEASURING

63 cm.  
113 cm.  
163 cm.

Available in zinc-plated  
in 120 piece pakets.

"U" irons with an extra 13 cm are used at the base of the mold. This allows the insertion of the first wedge into the spacer hole and the use of an starting board to lay the mold.

Continuing "U" irons:



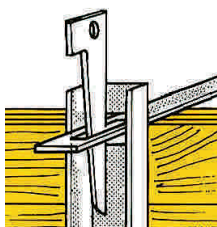
MEASURING

50 cm.  
100 cm.  
150 cm.

Available in zinc-plated  
in 120 piece pakets.

Vertically attached to the starting "U" iron with wedges to the desired height.

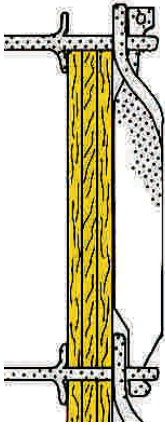
The "U" irons can be combined with the "EP" stirrups.



WEDGES FOR STIRRUPS AND "U" IRONS

Available in unfinished iron or zinc-plated in 100 piece packets.

## spiral stirrups system • spacers



### SPIRAL STIRRUPS SYSTEM

Height available 50 cm.

Starting from the ground, they attach to one another until the desired height is reached with wedges.

These stirrups can be used to put the panels horizontally for circular casting.

Available in unfinished iron or zinc-plated in 1000 piece pallets.

### WEDGES FOR SPIRAL STIRRUPS

Available in unfinished iron or zinc-plated in 1000 piece pallets.

### SPACERS

Made of drawn steel to guarantee traction resistance above 70 kg/mm<sup>2</sup>.

Safe and easy to handle with rounded, non-sharp edges.

Available in 100 piece packs for sizes up to 95 cm and 50 piece packs for sizes above. Spacers for brick facade finishes with watertight plastic plugs are available on request.



### HOW TO USE SPACERS :

- For the same casting use spacers and stirrups from the same producer.
- A spacer must go at not more than 5 cm from the end of each panel. Use these two end spacers to regulate the position of the other spacers, following the indications, based on the casting height in the table.
- Check the wedge-stirrups attachments meticulously.
- The release of the concrete must be slow especially at the base of a mold.
- The highest speed permitted to fill up the mold is 2,5 meter per hour.

casting height cm.	spacers interval cm.
600	15
550	20
500	25
450	30
400	35
350	40
300	45
250	50

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